

4/27/18

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle

MAY 02 2018



Dart Aerospace Ltd.
1270 Aberdeen St
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Tel (613) 632-5200

002979

K10003

Job Sheet 176670



Part No: K10003

Job Qty: 4 ea

Part Name: Saddles



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/27/18

Job Tracking No:

Due Date: 5/11/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV H IPP: 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF IPP : J 06-07-25 As per DSI 9344
JLM IPP : K 06.11.17 Per K10003 Rev C KJ IPP : L 07.01.12 Document Record for copying bluefile rmv KJ IPP
Rev:M 08-08-12 now @ chg 006 (DSI 9418) DD verified: IPP N 09.01.27 DSI 9418 rev B EC verified:DD IPP
Rev:O 11.03.11 per dsi9536 DD ver:EC IPP REV:P 12.01.23 AS PER ECN11-684 VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	5/11/18	5/11/18	0.00	0.00	Start Up Stores/Pkg-1		MAY 07 2018
110	Packaging	4 pcs	5/11/18	5/11/18	0.00	0.00	Packaging1-5		MAY 07 2018
120	QC	4 pcs	5/11/18	5/11/18	0.00	0.00	QC4		
125	DC	4 pcs	5/11/18	5/11/18	0.00	0.00	DC		
130	Packaging	4 pcs	5/11/18	5/11/18	0.00	0.00	Packaging3-2		MAY 18/05/07
140	QC21-FG	4 Ea	5/11/18	5/11/18	0.00	0.00	QC21		MAY 18/05/07

Part Op 125 - Create White labels only per PPP K10003
Descriptions:



Container No: S069008



Part: K10003

Job No: 176670

Serial No/Batch: S069008

Revision:

Inspector:

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Fg 129

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9-39

MAY 08 2018

Date: 05/07/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-51A	Bolt	32 Ea (8 ea)	90-Start up Operation	5044185 x 9 5053944 x 23
AN4-6A	Bolt	64 Ea (16 ea)	90-Start up Operation	5044186
AN4C46A	Bolt	16 Ea (4 ea)	90-Start up Operation	5006303
AN6-12A	Bolt	32 Ea (8 ea)	90-Start up Operation	5041107
D2570	Bushing 5068697 x 17	96 Ea (24 ea)	90-Start up Operation	29x 5050169 x 23 5050169 x 23
D2571	Saddle, Fwd, Out	4 Ea (1 ea)	90-Start up Operation	5045111
D2572	Saddle, Fwd, In	4 Ea (1 ea)	90-Start up Operation	5045109 x 2 5057098 x 2
D2573	Saddle, Aft, Out	4 Ea (1 ea)	90-Start up Operation	5061546
D2574	Saddle, Aft, In	4 Ea (1 ea)	90-Start up Operation	5058100 x 3 5061545 x 4
D2747	Set Screw	16 Ea (4 ea)	90-Start up Operation	5031307
D2876	Saddle Spacer	8 Ea (2 ea)	90-Start up Operation	5051517
D2877	Saddle Spacer	8 Ea (2 ea)	90-Start up Operation	5053543
D3405-041	Ground Handling Lug	4 Ea (1 ea)	90-Start up Operation	5049488
D3405-043	Ground Handling Lug	4 Ea (1 ea)	90-Start up Operation	5049490
D3407-041	Tow Ring	4 Ea (1 ea) B157339 x 1	90-Start up Operation	5058326 x 3 5054979 x
D3417-5	Washer	8 Ea (2 ea)	90-Start up Operation	5059573
D3456-1	Washer	4 Ea (1 ea)	90-Start up Operation	5050328
D3533-1	Set Screw	8 Ea (2 ea)	90-Start up Operation	5050331 x 8
MS21042L4	Nut	96 Ea (24 ea)	90-Start up Operation	5054118
MS21043-4	Nut	20 Ea (5 ea)	90-Start up Operation	5038086
NAS1149D0463J	Washer	128 Ea (32 ea)	90-Start up Operation	5055952
NAS1149D0663J	Washer	32 Ea (8 ea)	90-Start up Operation	5024481

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-51A	32	230	0
	AN4-6A	64	1,258	0
	AN4C46A	16	126	0
	AN6-12A	32	205	0
	D2570	96	298	0
	D2571	4	15	0
	D2572	4	12	0
	D2573	4	17	0
	D2574	4	13	0
	D2747	16	286	0
	D2876	8	39	0
	D2877	8	54	0
	D3405-041	4	26	0
	D3405-043	4	28	0
	D3407-041	4	28	0
	D3417-5	8	30	0
	D3456-1	4	101	0
	D3533-1	8	186	0
	MS21042L4	96	3,067	0
	MS21043-4	20	1,109	0
	NAS1149D0463J	128	6,062	0
	NAS1149D0663J	32	1,187	0

Part Specifications

Specifications could not be found.

Plex 4/27/18 8:46 AM Dart.Gagnon.Michelle

5.0 PARTS LIST

5.1 Skidtube Installations with Standard Wearshoes

Item	634 -011	634 -015	634 -041	634 -045	634 -047	641 -011	Part Number	Description
	X						D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X					D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X				D205-634-041	SKIDTUBE
		1		X			D205-634-045	SKIDTUBE
					X		D205-634-047	WEARSHOE KIT
	1	1				X	D205-641-011	GROUND HANDLING KIT
1			1				D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1			D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16			D2594-1	* PLUG
2B			16	16			D2594-3	* O-RING
3			1	1			D2855	* AFT CAP
4			2	2			AN3-5A	* BOLT
5			2	2			NAS1149D0332J	* WASHER (AN960JD10L)
6A			1	1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
7A			1	1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
8A			1	1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
9A			1	1	1		D3564-13	* WEARSHOE
10			50	50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50	50		NAS1149C0332R	* WASHER (AN960C10L)
12			50	50			ALS4-1032-130	* INSERT
13			2	2			ALS4-1032-225	* INSERT
20	1	1					D2571	SADDLE, FWD OUTSIDE
21	1	1					D2572	SADDLE, FWD INSIDE
22	1	1					D2573	SADDLE, AFT OUTSIDE
23	1	1					D2574	SADDLE, AFT INSIDE
24	8	8					AN4-51A	BOLT
25	16	16					D2570	BUSHINGS
26	8	8					MS21042L4	NUT (OR MS21042-4)
27	8	8					AN6-12A	BOLT
28	8	8					NAS1149D0668J	WASHER (AN960JD616)
29	16	16					AN4-6A	BOLT
30	32	32					NAS1149D0463J	WASHER (AN960JD416)
31	16	16					MS21042L4	NUT (OR MS21042-4)
32	4	4					D2747	SET SCREW
33	2	2					D3533-1	SET SCREW
40	1	1					D3407-041	TOW RING (REPLACES D2968-041)
41	1	1					D3456-1	WASHER
43	1	1					MS21043-4	NUT
44	2	2					D3417-5	WASHER
50						1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51						1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52						4	AN4C46A	BOLT
53						8	D2570	BUSHING
54						4	MS21043-4	NUT (OR MS21042-4)
60	2	2					D2876	SADDLE SPACER
61	2	2					D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH D2580-041/-045 ASSEMBLY ABOVE